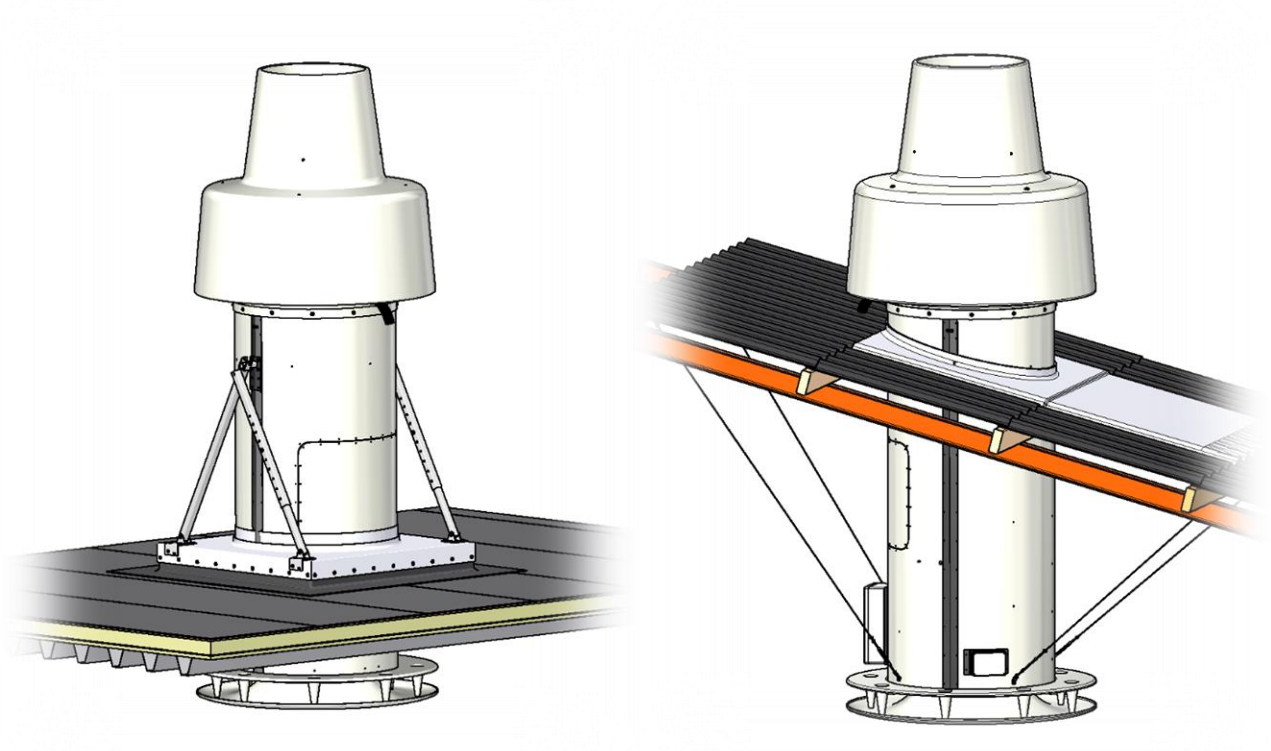


# Installation guide

## TX 3100A



Rev. 2024.11.28

## Contents

<b>1.0</b>	<b>General information</b> .....	<b>3</b>
1.1	Foreword .....	3
1.2	Scope of delivery .....	3
1.3	Function of the unit .....	4
1.4	Placement.....	5
1.5	Dimensions.....	6
1.6	installation through roof structure .....	7
1.7	Thermal insulation against condensation and loss of energy .....	7
1.8	Template .....	7
1.9	Mounting stud extensions.....	8
<b>2.0</b>	<b>Installing the unit with standard mounting brackets</b> .....	<b>9</b>
<b>3.0</b>	<b>Installing the unit with adjustable mounting brackets</b> .....	<b>17</b>
<b>4.0</b>	<b>Electrical wiring diagrams</b> .....	<b>26</b>
<b>5.0</b>	<b>Accessories</b> .....	<b>29</b>
5.1	Installation of bottom extension .....	29
5.2	Installation of top extension .....	31
5.3	TX3100A with Electric heater .....	32
<b>6.0</b>	<b>Declaration of conformity</b> .....	<b>34</b>

## 1.0 General information

### 1.1 Foreword

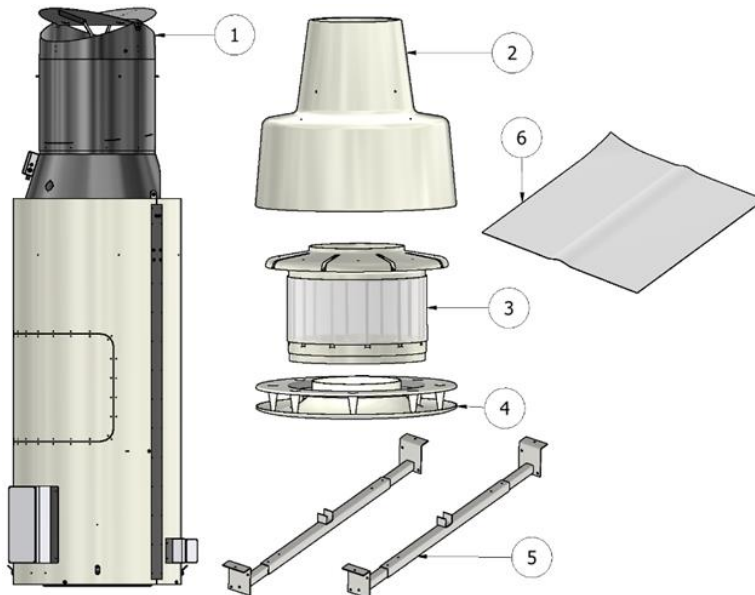
This guide contains information regarding the installation of a **TX 3100A** decentralized ventilation unit.

### 1.2 Scope of delivery

Turbovex TX 3100A is by default delivered with the main components listed below.

1. TX 3100A unit
2. Top cone
3. Filter holder
4. Inlet ring
5. Standard mounting brackets
6. Soft cover

In addition, the unit is delivered with various screws and bolts, silicone rubber grout, wires and wire tensioners.

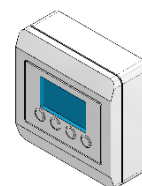


If the unit is to be installed using adjustable brackets, the following will be delivered in addition: 2 x Adjustable bracket, wooden frame and 4 x trapezoidal brackets



The scope of delivery may change when other options for installation is purchased. Following can be purchased as option:

7. TX Electronic Control



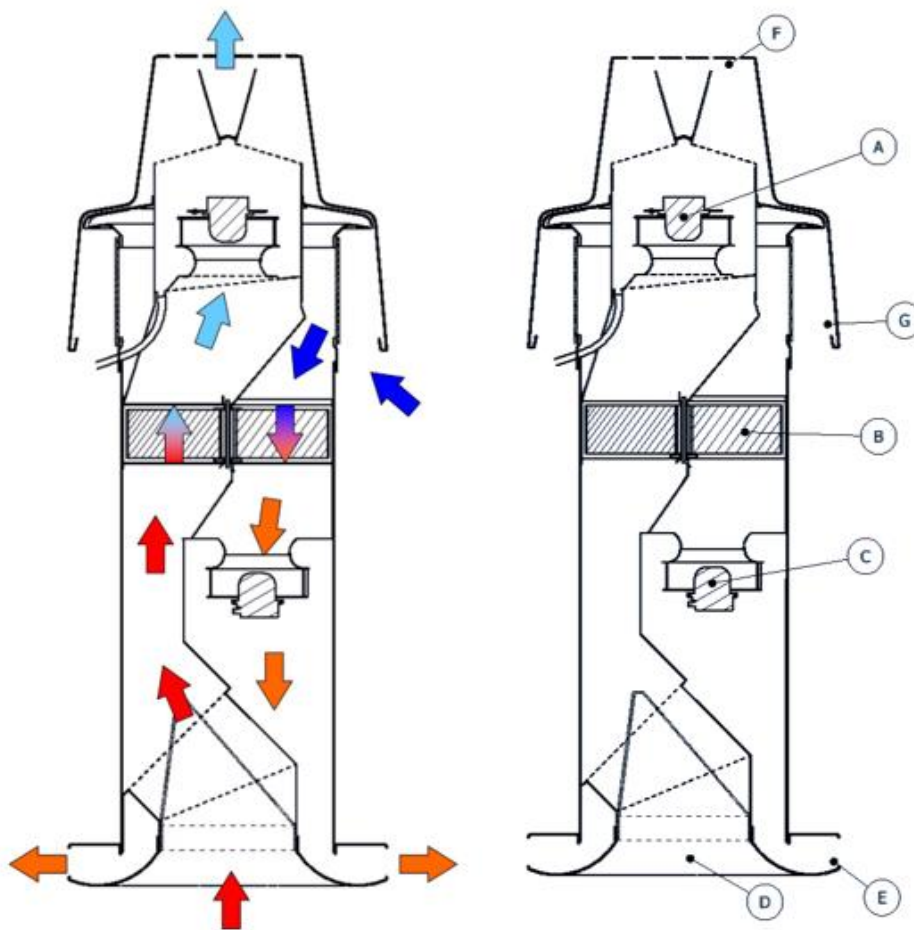
### 1.3 Function of the unit

The principle of heat recovery in the TX3100A is based on the rotating heat exchanger (B). The exhaust fan (A) draws the warm room air through the funnel of the inlet ring (D), through half of the heat exchanger (B), and send it through the exhaust cap (F).

Simultaneously the inlet fan will (C) draws air through the inlet cap (G), sending it through the other half of the heat exchanger. The heated fresh air is sent through the inlet ring (E) and distributed evenly in the room.

One half of the rotating heat exchanger will always be in the hot airflow from the exhaust air. When the heated material in the heat exchanger is in the cool flow of the inlet air, it will transfer heat from the material to the fresh supply air.

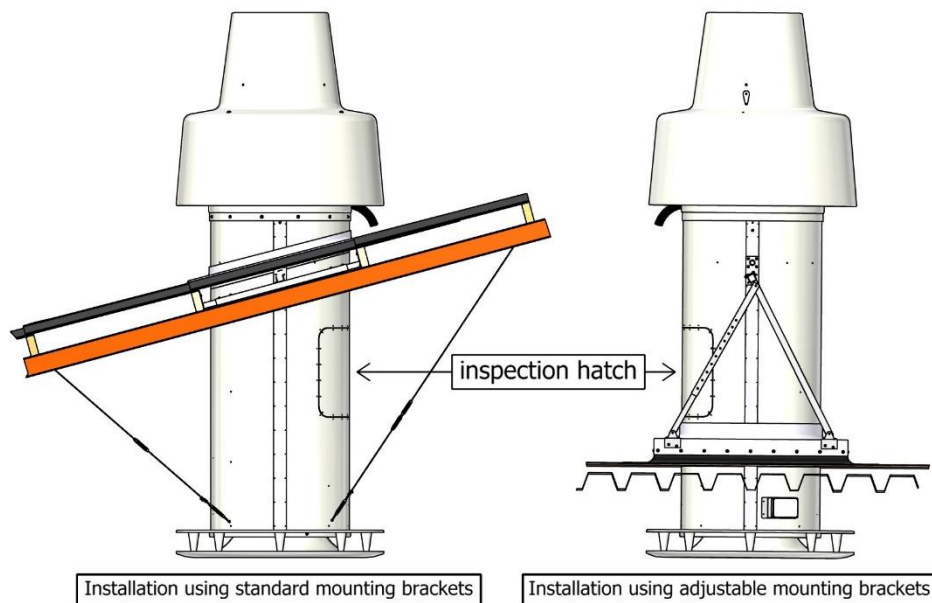
The process is regenerative as the heat exchanger rotates at a constant low speed.



## 1.4 Placement

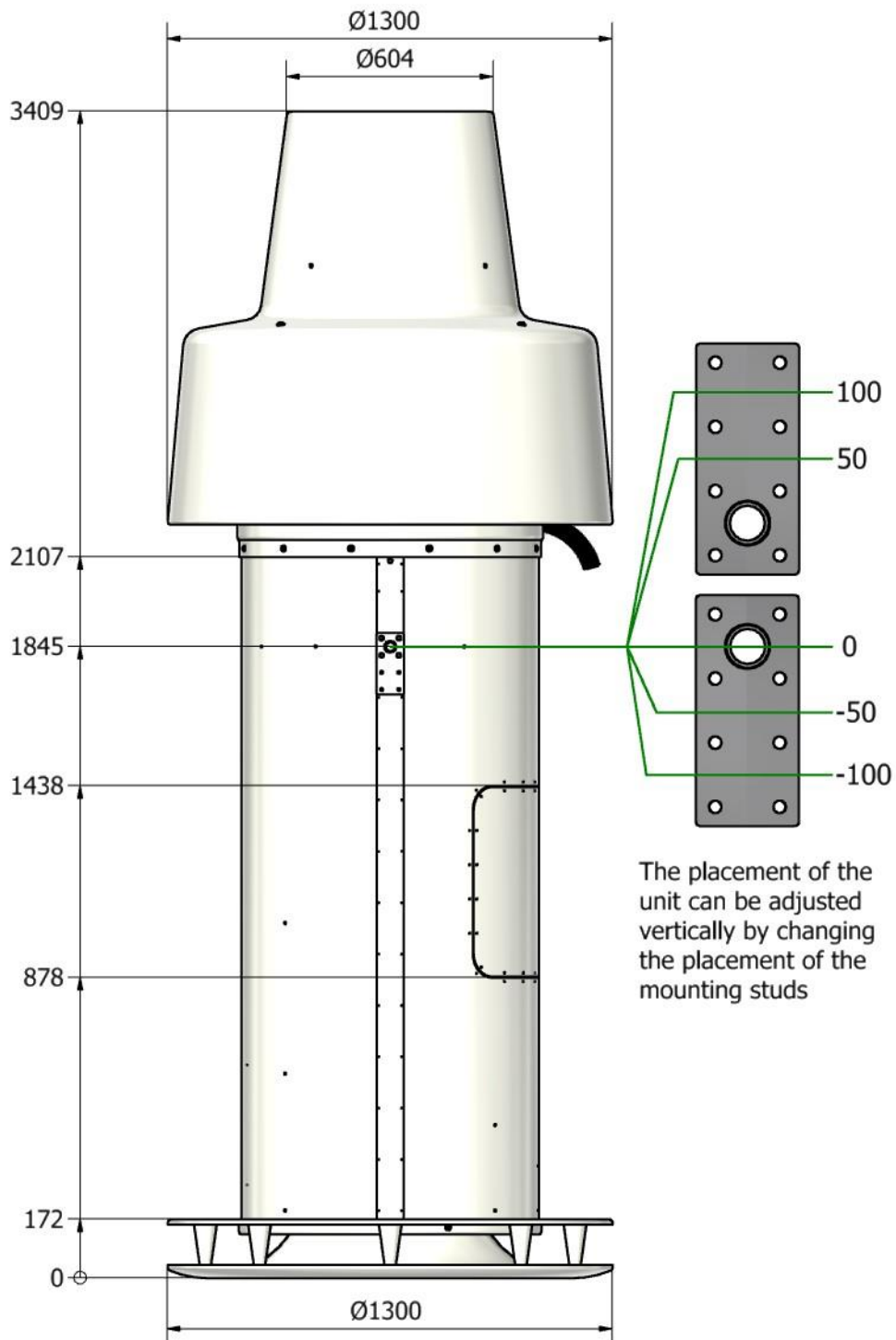
TX 3100A is intended for installation through the roof. The unit can be placed in roofs with inclines ranging from 0 to 45 degrees. TX3100A is available with two types of mounting brackets;

Standard mounting brackets place the unit with the inspection hatch inside the building while adjustable mounting brackets place the unit with the inspection hatch outside the building.



This guide explains the two standard mounting methods designed for the TX3100A and includes instructions for installing the base extension and top extension, which can be added if the roof design requires it.

## 1.5 Dimensions



## 1.6 *installation through roof structure*

TX3100A must be insulated for fire safety according to national laws and regulations in the place of installation

## 1.7 *Thermal insulation against condensation and loss of energy*

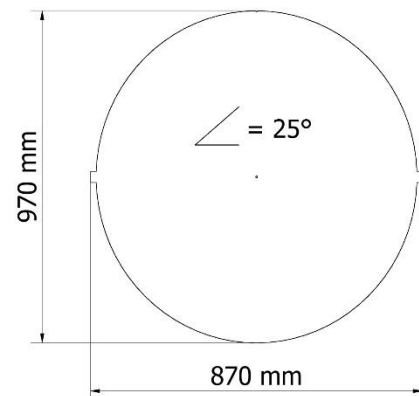
If the unit is placed in or partly in an unheated attic space, it is recommended that the unit is insulated on the outside to avoid condensation to form on the inside of the unit. Furthermore, cooling of the exhaust air will lower the heat recovery and thereby result in decrease in the temperature of the supply air.

It is recommended to insulate the unit according to national laws and regulations in the place of installation

## 1.8 *Template*

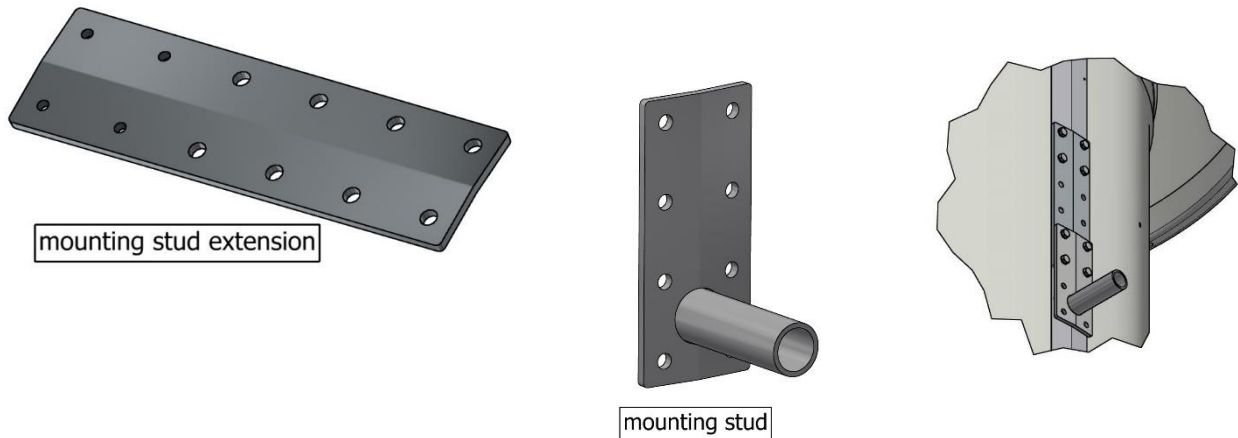
It is recommended to create a template from the chart below based on incline of the roof. The illustration is shown with an incline of 25°

∠ 0°	=	∅ 870 mm
∠ 5°	=	870 x 880 mm
∠ 10°	=	870 x 890 mm
∠ 15°	=	870 x 900 mm
∠ 20°	=	870 x 930 mm
∠ 25°	=	870 x 970 mm
∠ 30°	=	870 x 1010 mm
∠ 35°	=	870 x 1070 mm
∠ 40°	=	870 x 1140 mm
∠ 45°	=	870 x 1240 mm



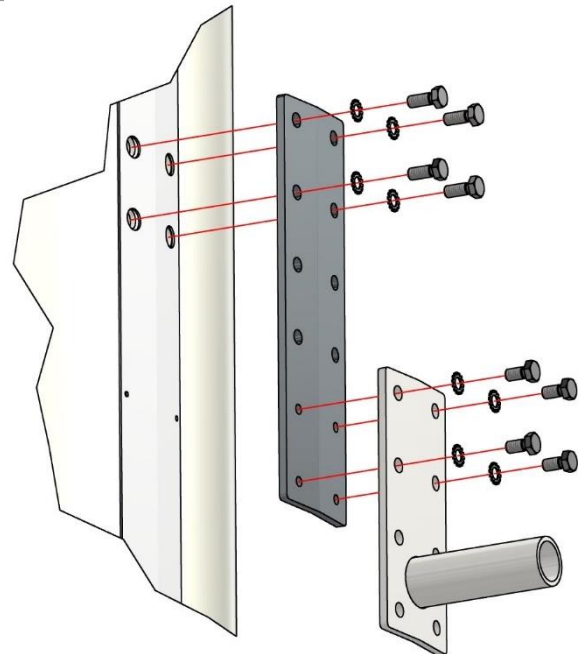
## 1.9 Mounting stud extensions

If further adjustment to the placement up or down of the unit is required, it is possible to install mounting stud extensions with the mounting studs. With the mounting stud extensions the placement can be adjusted additional 300 mm vertically.



The mounting stud extensions are attached to the TX3100A unit using the long M8 bolts and washers with which the mounting studs were attached by default. The mounting studs are attached to the mounting stud extensions using the short M8 bolts and washers that comes with the mounting stud extensions.

The mounting studs are attached to the mounting stud extensions using the short M8 bolts and washers through the threaded holes on the mounting stud extensions.





## 2.0 Installing the unit with standard mounting brackets

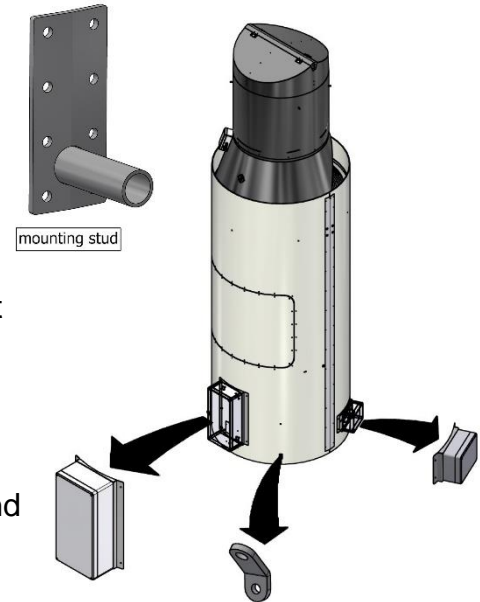
If the unit is installed by hoisting it up through the roof, the following components must be temporarily removed for installing the unit:

- the 2 mounting studs

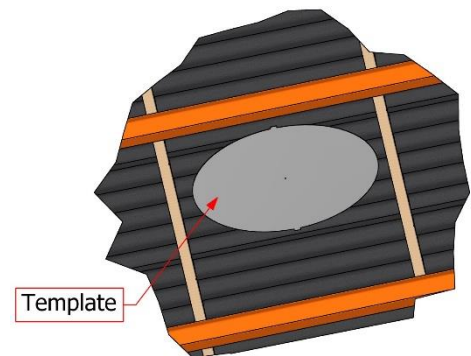
If the unit is to be installed by lowering it down through the roof, the following components must be temporarily removed for installing the unit:

- The 2 electrical boxes. The electrical wires that are connected to the boxes are long enough, so that they don't need to be disconnected while installing the unit.
- The 4 wire brackets

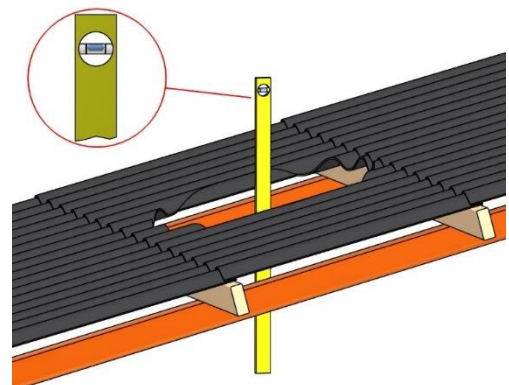
The placement of the unit can be adjusted vertically through the placement of the mounting studs as shown in **1.5 Dimensions** and **1.9 Mounting stud extensions**



The placement and center of the unit is marked through the roof. It is recommended using a template based on the chart in 1.8 **Template** for this.

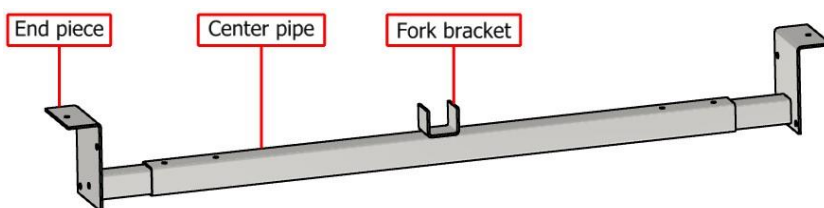


A hole is then drilled or cut vertically through the roof.

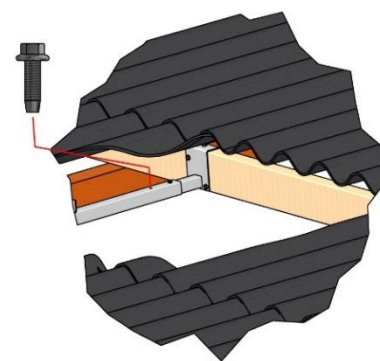
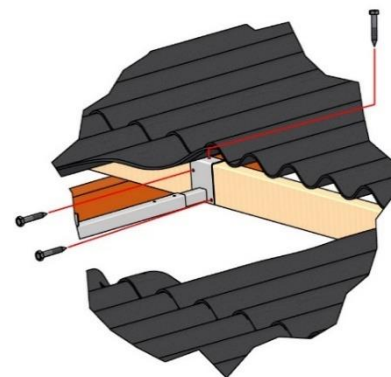


According to the placement of the unit it is measured where the two standard mounting brackets should be installed with a distance between them of minimum 900 mm and no more than 1000 mm, so that the unit is placed equally distanced from both.

The standard mounting brackets are designed for a distance between the purlins of up to 1070 mm. The end pieces are fastened to the purlins using the 12 included Ø8 mm wood screws.

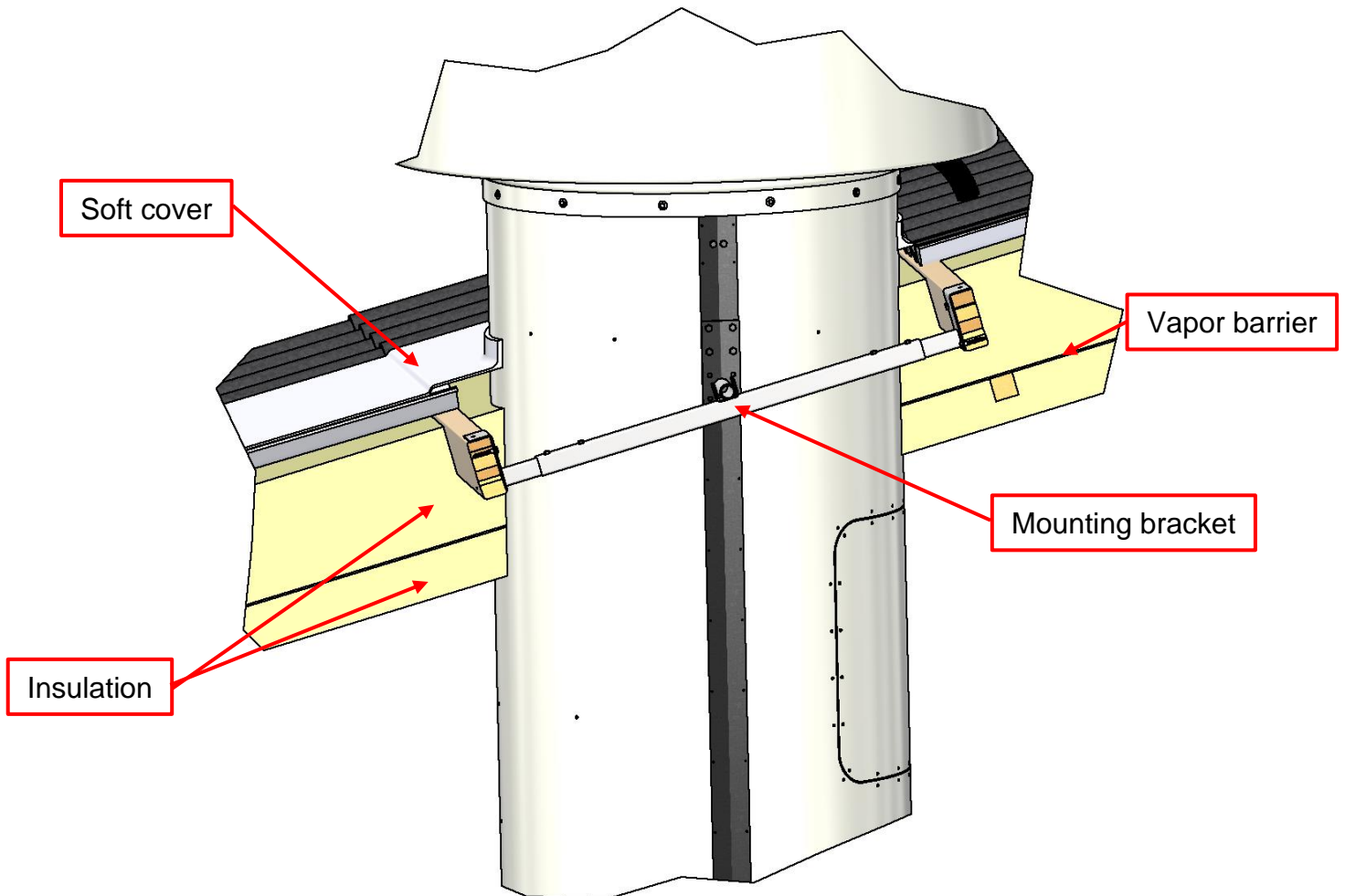


The center pipes are adjusted so that the fork brackets are horizontally aligned and so that their co-centric line is in the center of the hole. The center pipes are fixed in place through the endpieces with the 8 Ø6,3 mm self-drilling screws.



Where the roof structure's insulation and vapor barrier are disrupted during the installation of the TX3100A, they must be restored in accordance with national laws and regulations in the place of installation.

Furthermore, insulation and a vapor barrier should be applied around the unit in accordance with national laws and regulations in the place of installation.

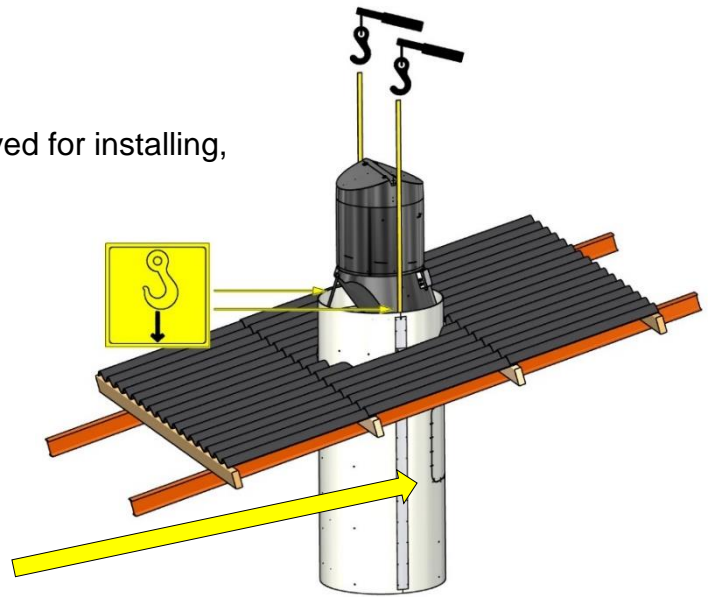


The unit is hoisted in place with a crane.

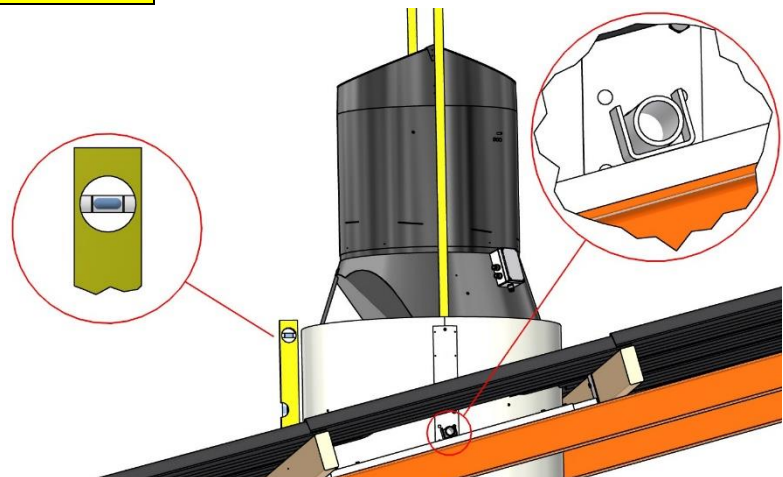
If the 2 mounting studs were temporarily removed for installing, they are now re-attached to the unit.

If the 2 electrical boxes has been detached for installing the unit, pay attention to them so that they are not stuck and damaged during the use of a crane with the unit.

When choosing installation with standard mounting brackets the unit must be placed with the service hatch facing towards the ridge of the roof.



The unit is hoisted or lowered in place so that the mounting studs fall into place in the fork shaped brackets of the standard mounting brackets. It is checked that the unit is plumb.



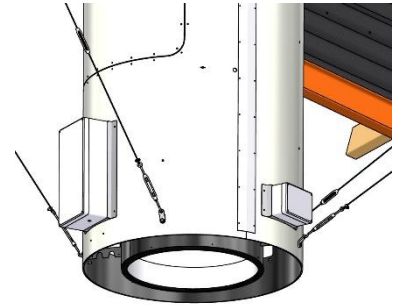
If the 4 wire brackets were temporarily removed for installing the unit, they are now re-attached to the unit.

The remaining included 4 wire brackets are attached to the purlins or battens.

The included wires and wire tensioners are now attached between the 4 wire brackets on the unit and the 4 wire brackets on purlins or battens. The wire tensioners are tightened so that the unit is fixed and plumb.



With the unit and wires installed, fixed and adjusted the 2 electrical boxes can be re-attached to the unit.

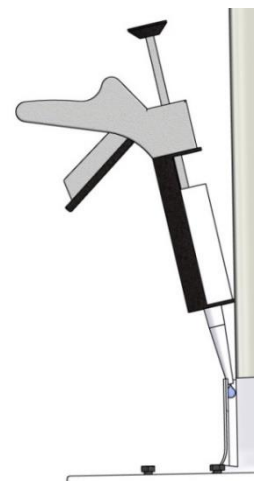


In the center of the soft cover a hole is cut. It is recommended to use the template from 1.8 Template as reference. It must be taken into consideration when cutting the hole that the soft cover should be placed under either overlying roof plate(s) or the ridge of the roof with an overlap of minimum 100 mm.

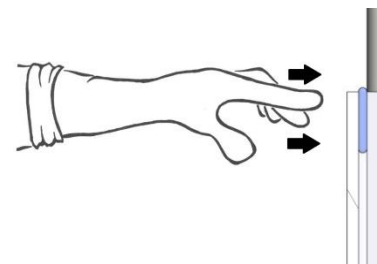
The hole in the soft cover is cut with a diameter approximately 100mm smaller than the template used to determine the placement of the installation to ensure proper sealing around the unit.



The overlying roof plate(s) the ridge of the roof is lifted to put the soft cover beneath it. The soft cover is fastened with the included Ø5,5 mm self-drilling screws, up to 50 screws, with a distance between them of approximately 200 mm or as required to ensure proper seal with the roof.

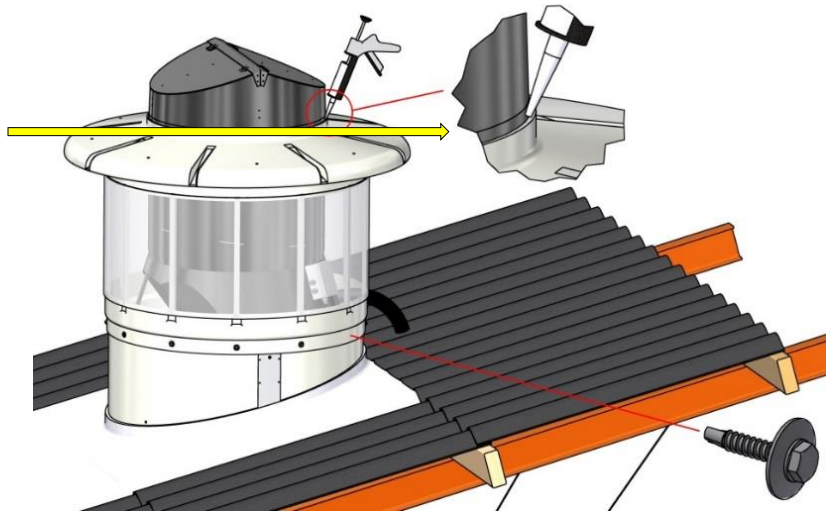


A joint of silicone rubber grout is laid where the softcover meets the unit. The soft cover is pressed against the unit by hand to ensure seal between the soft cover and unit.



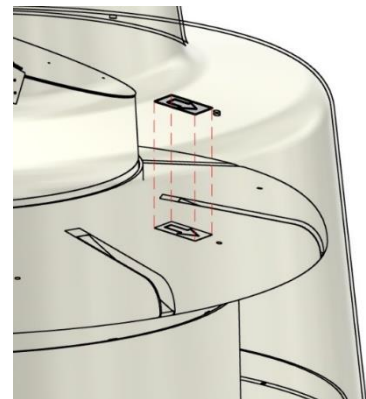
The filter holder is attached with the 12 included self-drilling screws. A silicone grout joint is laid all around the top against the unit as shown in the illustration.

Be attentive to this joint as it is extremely important for the general seal of the unit.

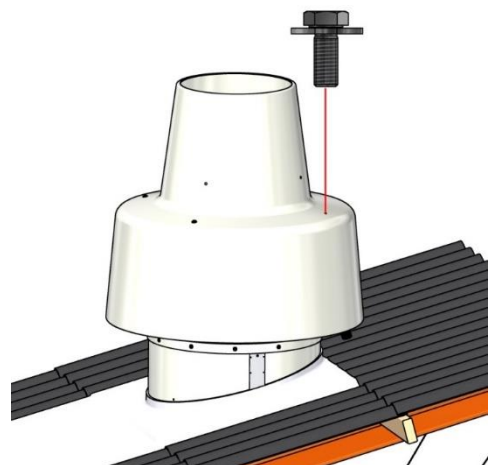


The top cone is installed by placing it on top of the filter holder.

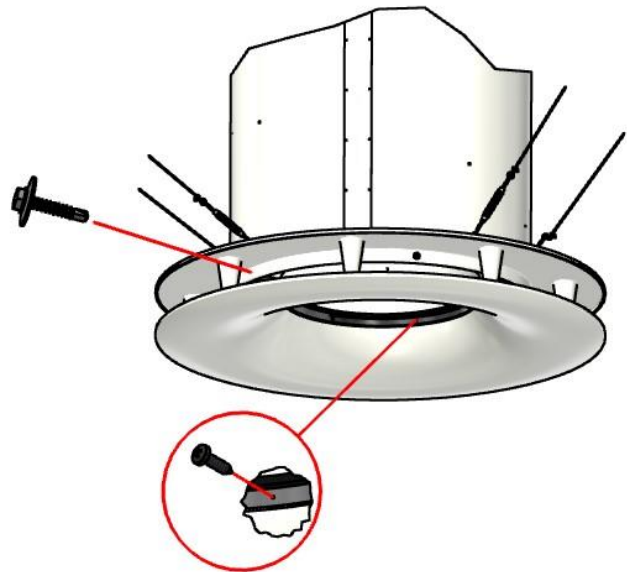
Be attentive to the 2 arrow markings on the filter holder and the top cone. They must face the same direction

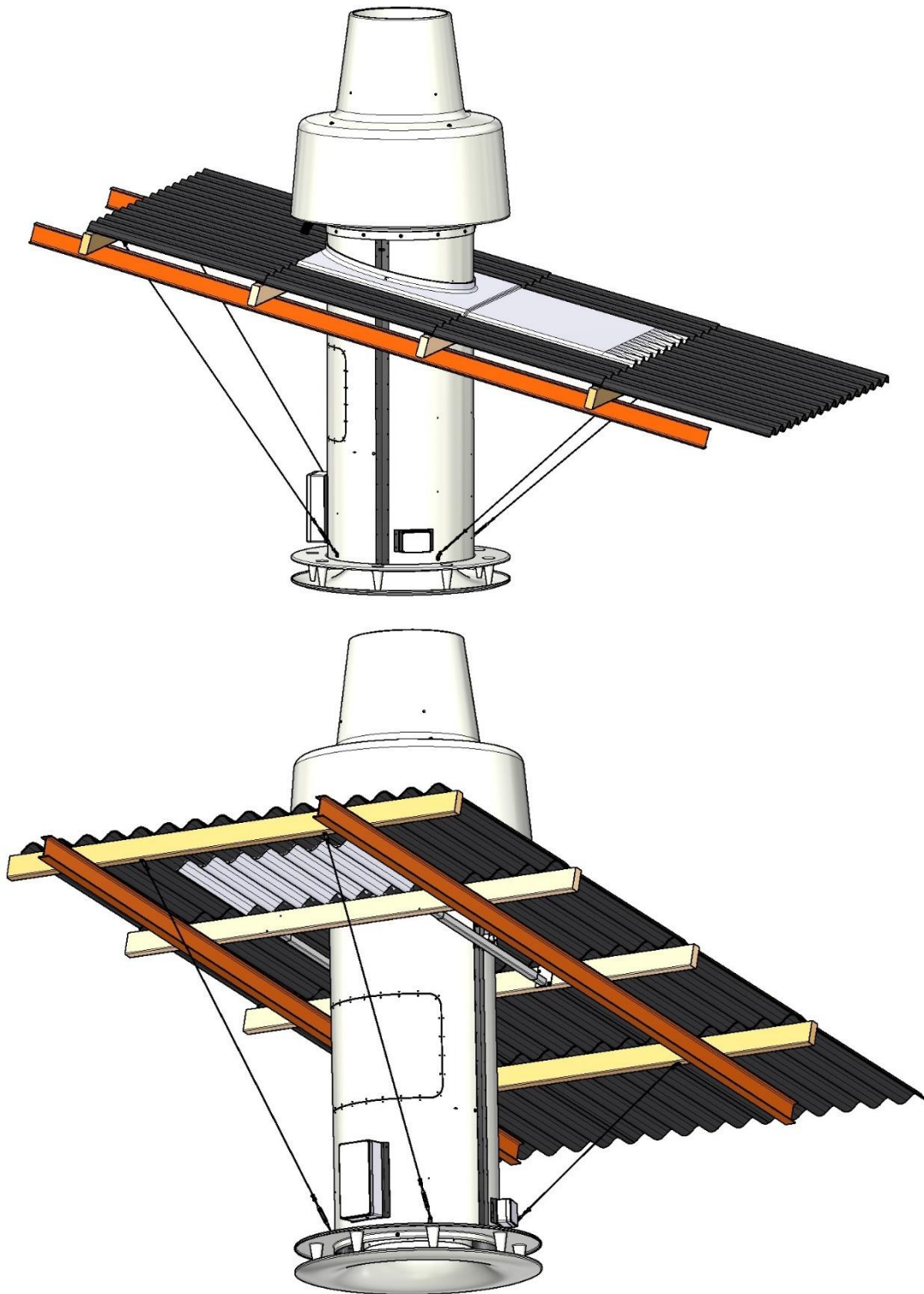


The top cone is attached to the filter holder with the included 4 M8x20 mm bolts and washers.



The inlet ring is installed by pushing it over the 2 tubes in the unit. The inlet ring is fastened from the inside tube with the 7 included chipboard screws and from the outside with the 4 included self-drilling gasket screws.







### 3.0 Installing the unit with adjustable mounting brackets

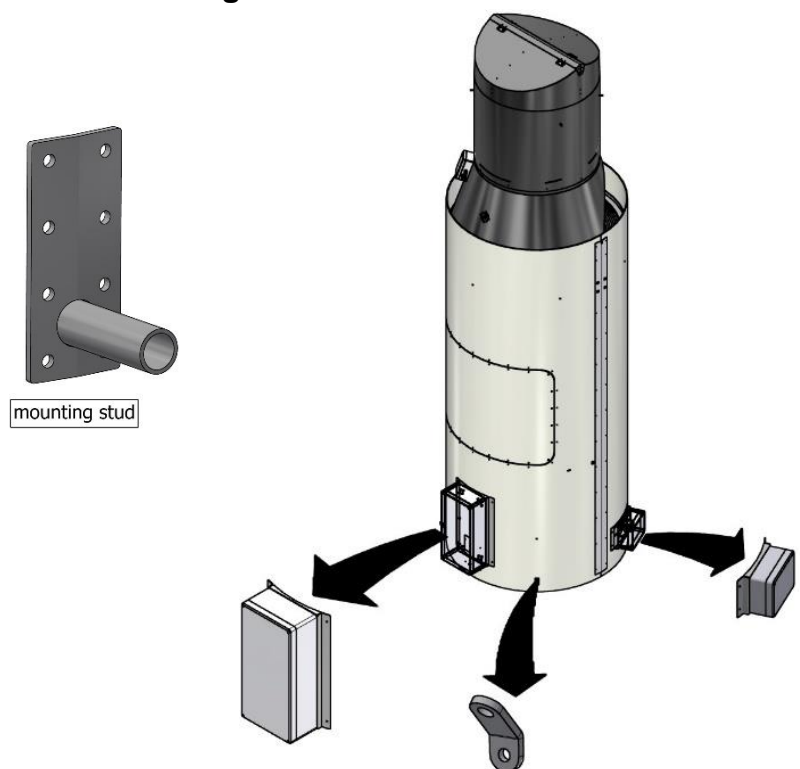
If the unit is installed by hoisting it up through the roof, the following components must be temporarily removed for installing the unit:

- the 2 mounting studs
- The 2 electrical boxes. The electrical wires that is connected to the boxes are long enough, so that they don't need to be disconnected while installing the unit.

If the unit is to be installed by lowering it down through the roof, the following components must be temporarily removed for installing the unit:

- The 2 electrical boxes. The electrical wires that is connected to the boxes are long enough, so that they don't need to be disconnected while installing the unit.
- The 4 wire brackets

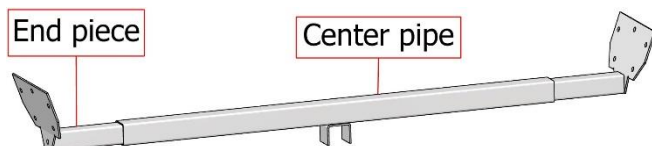
The placement of the unit can be adjusted vertically, through the placement of the mounting studs as shown in **1.5 Dimensions** and **1.9 Mounting stud extensions**.



The placement and center of the unit is marked through the roof. It is recommended using a template based on the chart in **1.8 Template** for this.

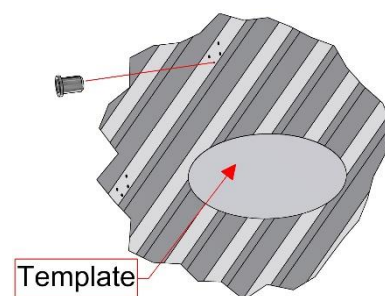
## Reinforcing with trapezoidal brackets

The attachment of trapezoidal sheets should be reinforced, either with trapezoidal brackets or planned and constructed as part of the roof's structure.



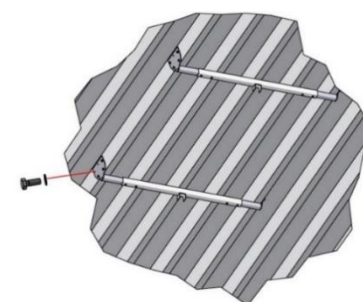
trapezoidal bracket

With the desired placement and center mark of the unit as reference (optionally using the template from **1.8 Template**) it is determined where the 2 trapezoidal brackets should be placed. They must be placed with a distance to each other of 1400-1600 mm. They must be placed in an equal distance from the unit and so that they attach to first trapezoidal plate profile that will not be cut when making the hole for the unit. 4 M8 popnuts is installed in the trapezoidal profile corresponding to the final placement of each end piece.

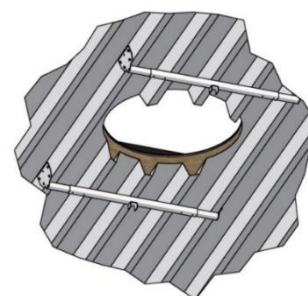


The two trapezoidal brackets are fixed to the trapezoidal profiles using the included 16 M8 bolts and washers.

The center pipes are centered between the end pieces and the end pieces are fixed in place through the center pipes with the 8 Ø6,3 mm self-drilling screws.

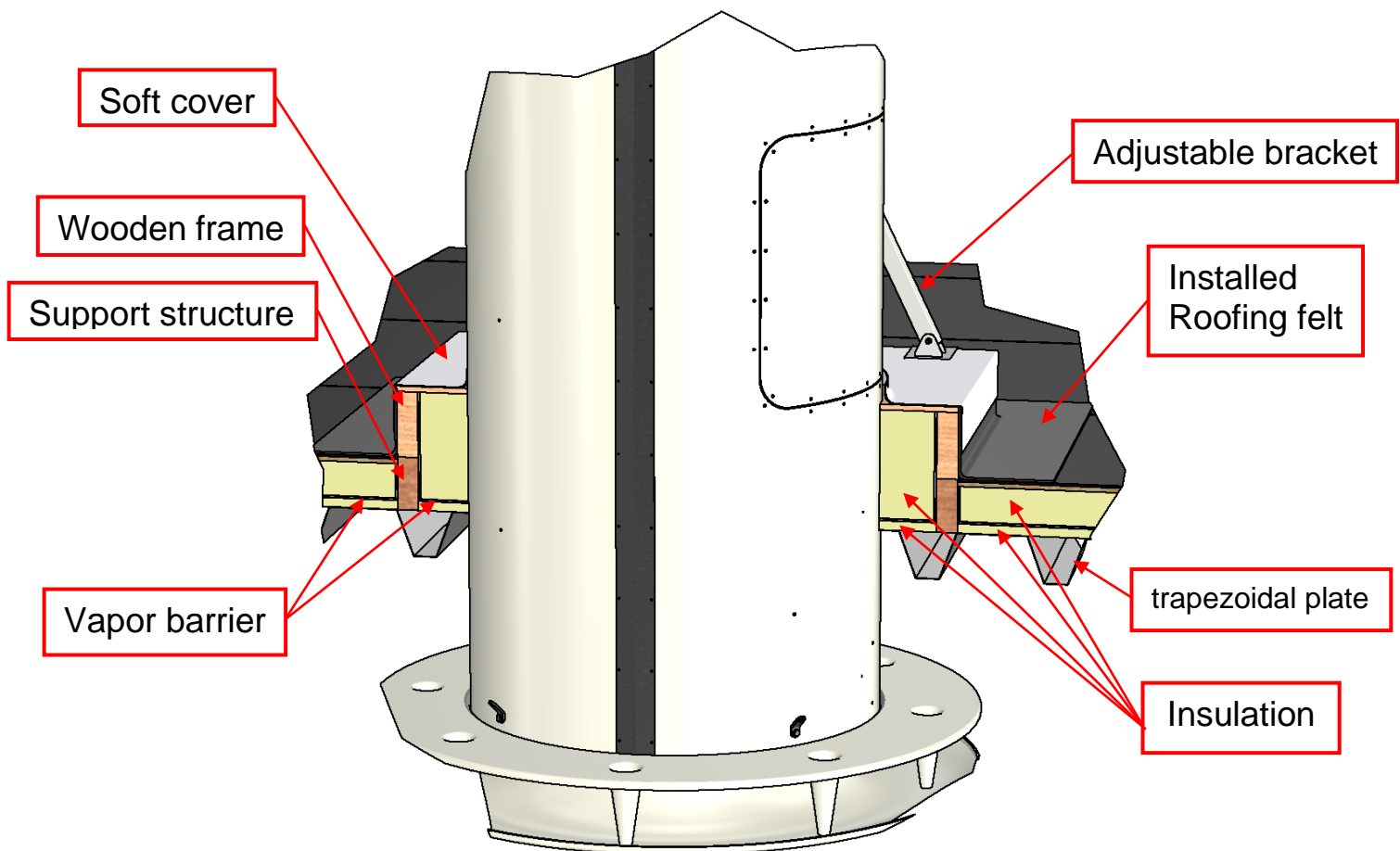


Using the center mark and the 2 trapezoidal brackets as reference (optionally using the template in **1.8 Template**) a Ø890 hole is cut through the roof.



The wooden frame should be supported on the trapezoidal sheets of the roof structure, as the other elements of the roof structure cannot be guaranteed to bear the weight of the unit over time.

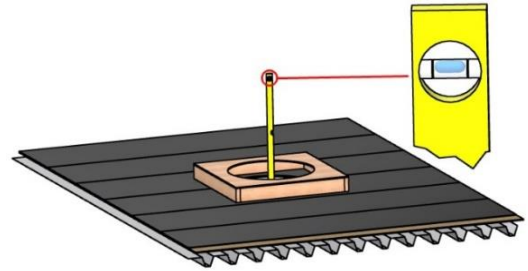
The image illustrates a proposed solution where a wooden structure is built, resting on the trapezoidal sheets, and onto which the wooden frame is mounted. To ensure maximum sealing around the soft cover and the installed roofing felt, the wooden frame must be positioned so that its bottom edge aligns with the roof, and the unit must be placed at a height where the inspection hatch is at least 50 mm above the wooden frame.



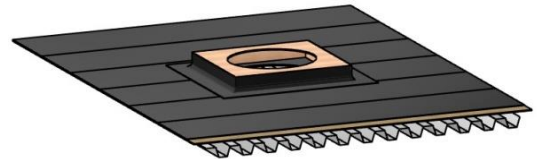
Where the roof structure's insulation and vapor barrier are disrupted during the installation of the TX3100A, they must be restored in accordance with national laws and regulations in the place of installation.

Furthermore, insulation and a vapor barrier should be applied around the unit in accordance with national laws and regulations in the place of installation.

The wooden frame is placed with the cut hole as reference. Cut a square hole in the roofing material. Ensure the wooden frame is placed on a firm surface and fix the wooden frame

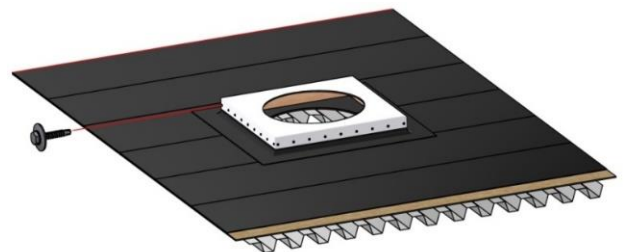


Asphalt roofing is applied so that it aligns with the top of the wooden frame and creates a sealed overlap on the roofing of the roof.



The soft cover is cut with the measurements of 1400x1400 mm and a hole for the unit is cut in the center of the soft cover.

The hole in the soft cover is cut with a diameter approximately 100mm smaller than the template used to determine the placement of the installation.



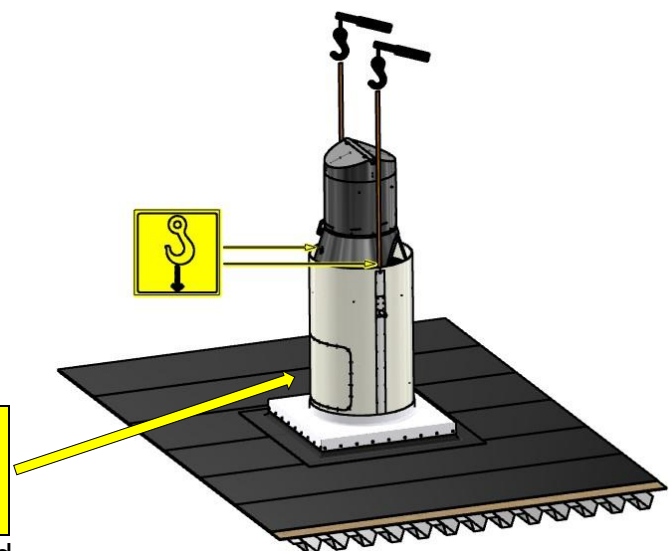
The soft cover is fixed on to the wooden frame using the included self-drilling screws approximately 15 cm apart and approximately 2 cm from the bottom edge of the soft cover.

The unit is hoisted in place with a crane.

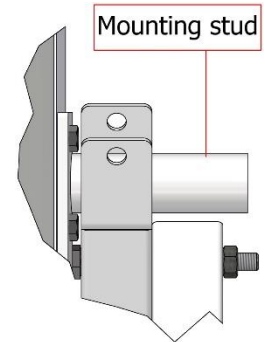
If the 2 electrical boxes has been detached for installing the unit, pay attention to them so that they are not stuck and damaged during the use of a crane with the unit.

When installing with adjustable brackets, the unit must be positioned so that the service hatch faces away from the roof ridge.

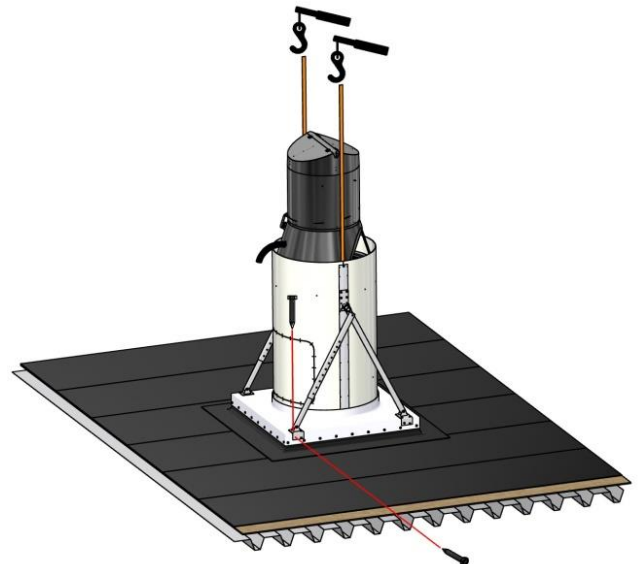
If the 2 mounting studs were temporarily removed for installing the unit, they are now re-attached to the unit.



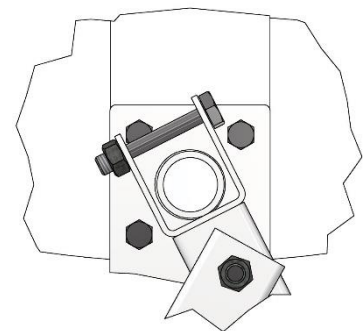
The 2 adjustable mounting brackets are placed and adjusted according to the final placement of the unit. The adjustable mounting brackets are placed as shown on the illustration so that the fork shaped bracket is situated closest to the unit.



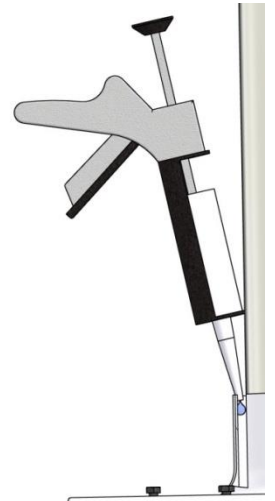
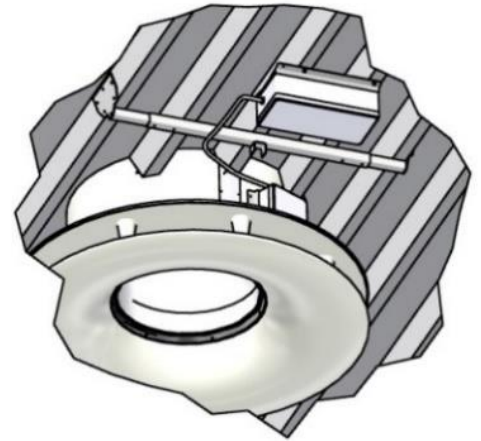
The unit is hoisted or lowered in place so that the mounting studs fall into place in the fork shaped brackets of the adjustable mounting brackets. It is checked that the unit is plumb. The adjustable mounting brackets is fixed to the wooden frame through the soft cover using the 16 included wood screws.



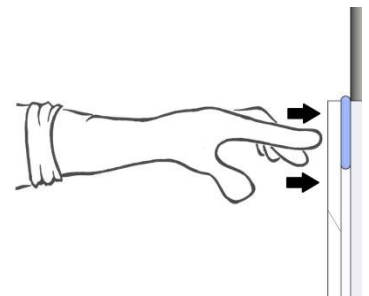
Bolt and nut is installed through the holes of the fork shaped brackets so they lock the mounting studs in place as shown in the illustration.



With the unit and adjustable mounting brackets installed and properly fixed the electrical box can be re-attached on to -or near the unit(as shown in example illustration)

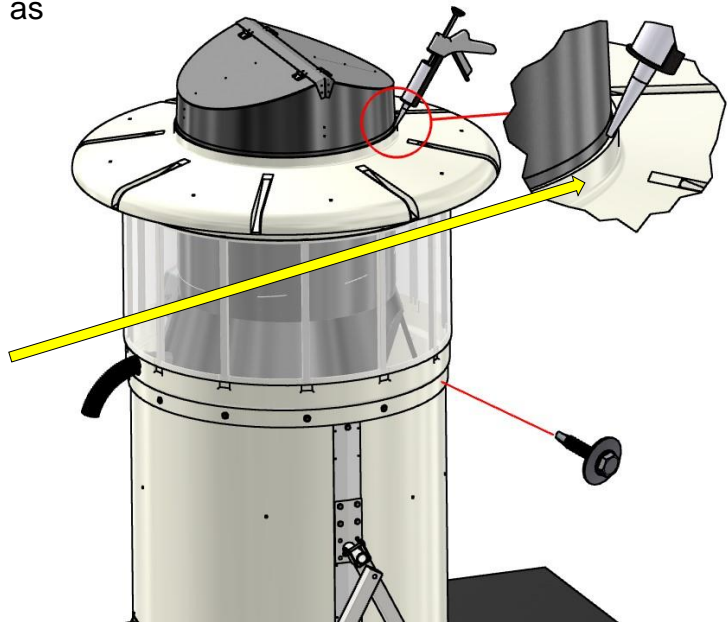


A joint of silicone rubber grout is laid where the softcover meets the unit. The softcover is pressed against the unit by hand to ensure seal between the soft cover and unit.



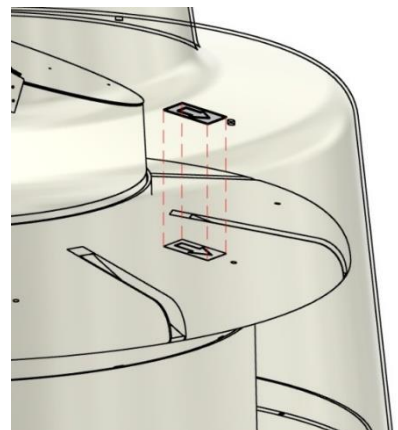
The filter holder is attached with the 12 included self-drilling screws. A silicone grout joint is laid all around the top against the unit as shown in the illustration.

Be attentive to this joint as it is extremely important for the general seal of the unit.

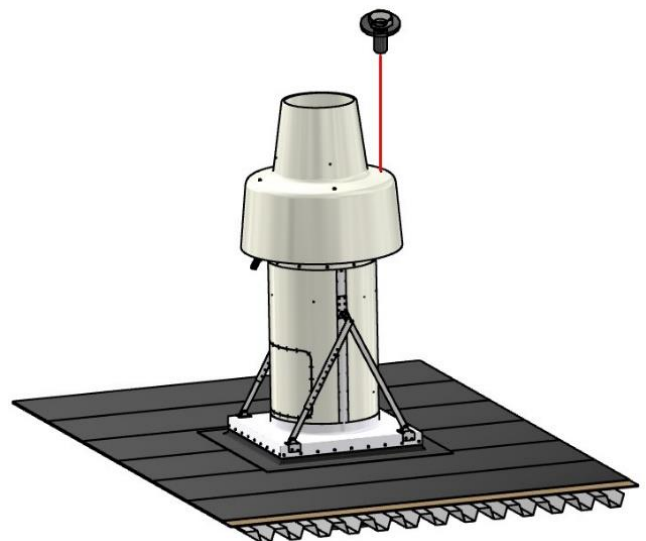


The top cone is installed by placing it on top of the filter holder.

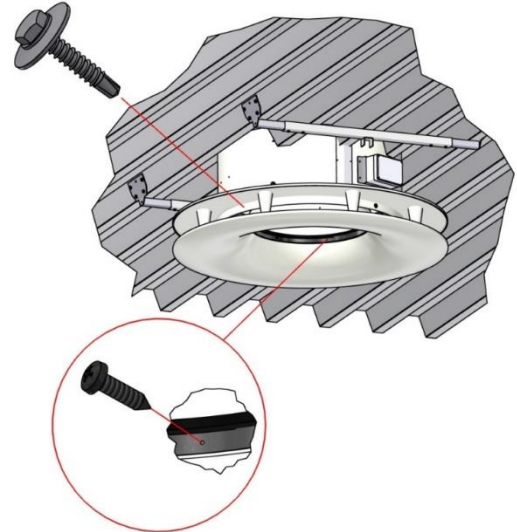
Be attentive to the 2 arrow markings on the filter holder and the top cone. They must face the same direction



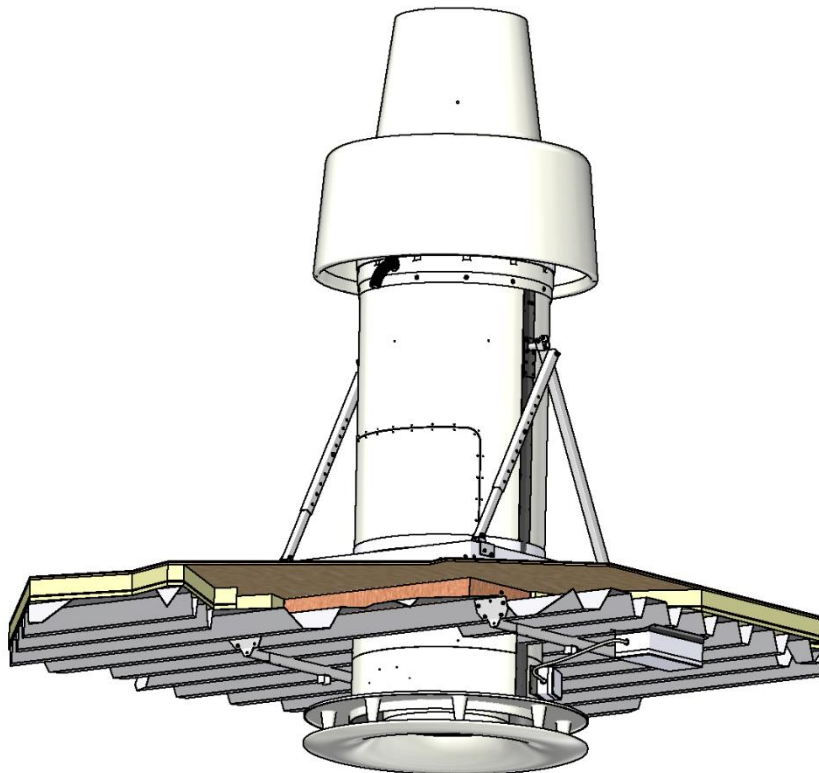
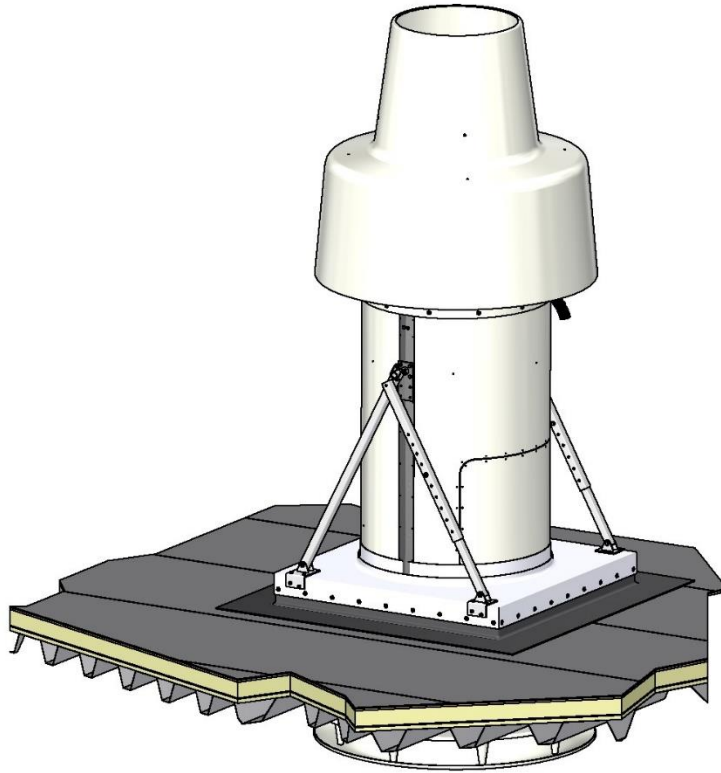
The top cone is attached to the filter holder with the included 4 M8x20 mm bolts and washers.



The inlet ring is installed by pushing it over the 2 tubes in the unit. The inlet ring is fastened from the inside tube with the 7 included chipboard screws and from the outside with the 4 included self-drilling gasket screws.



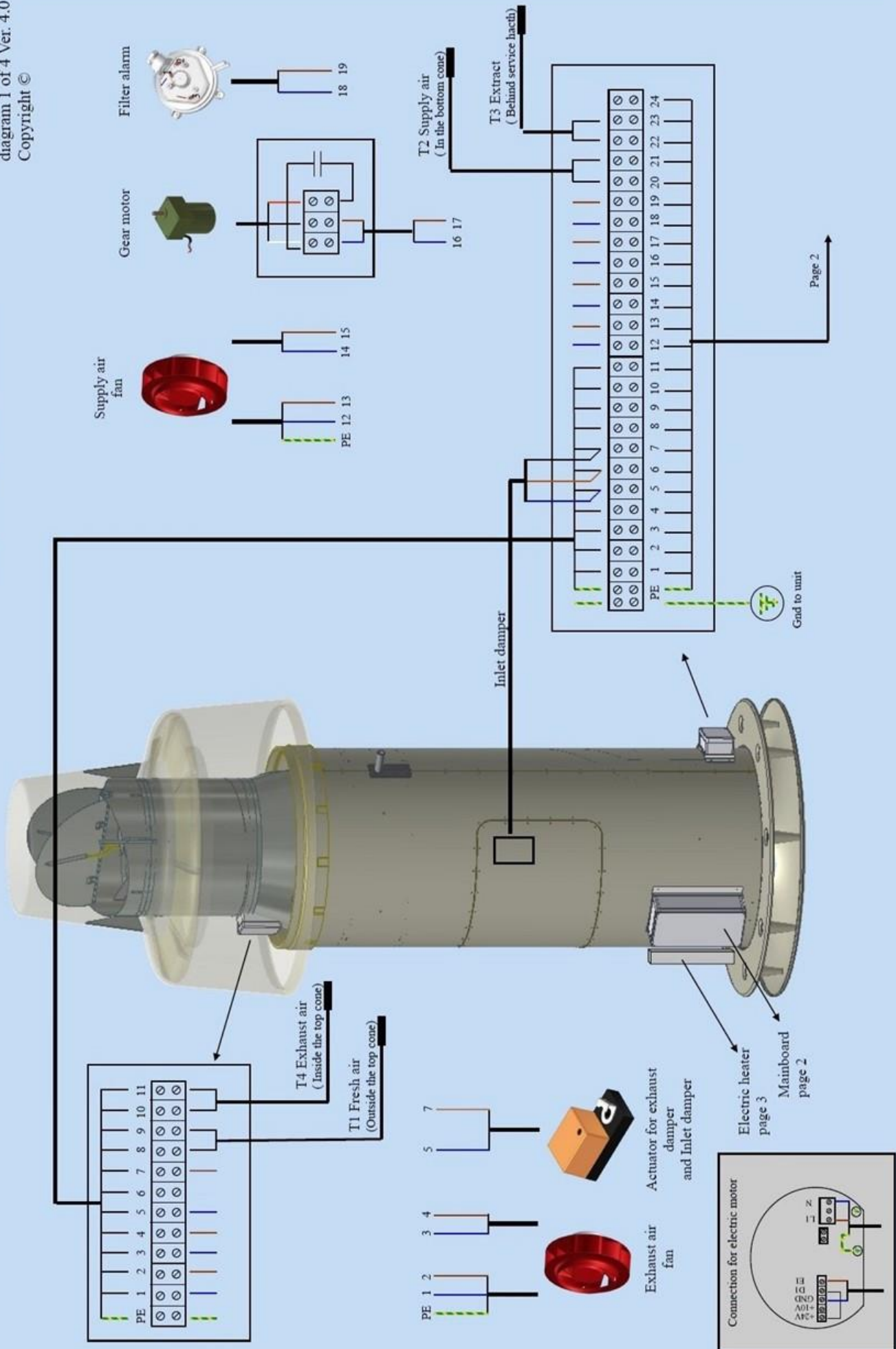




# 4.0 Electrical wiring diagrams

Wiring diagram for Turbovex TX 3100A

Date: 2023.02.01  
 diagram 1 of 4 Ver. 4.0  
 Copyright ©

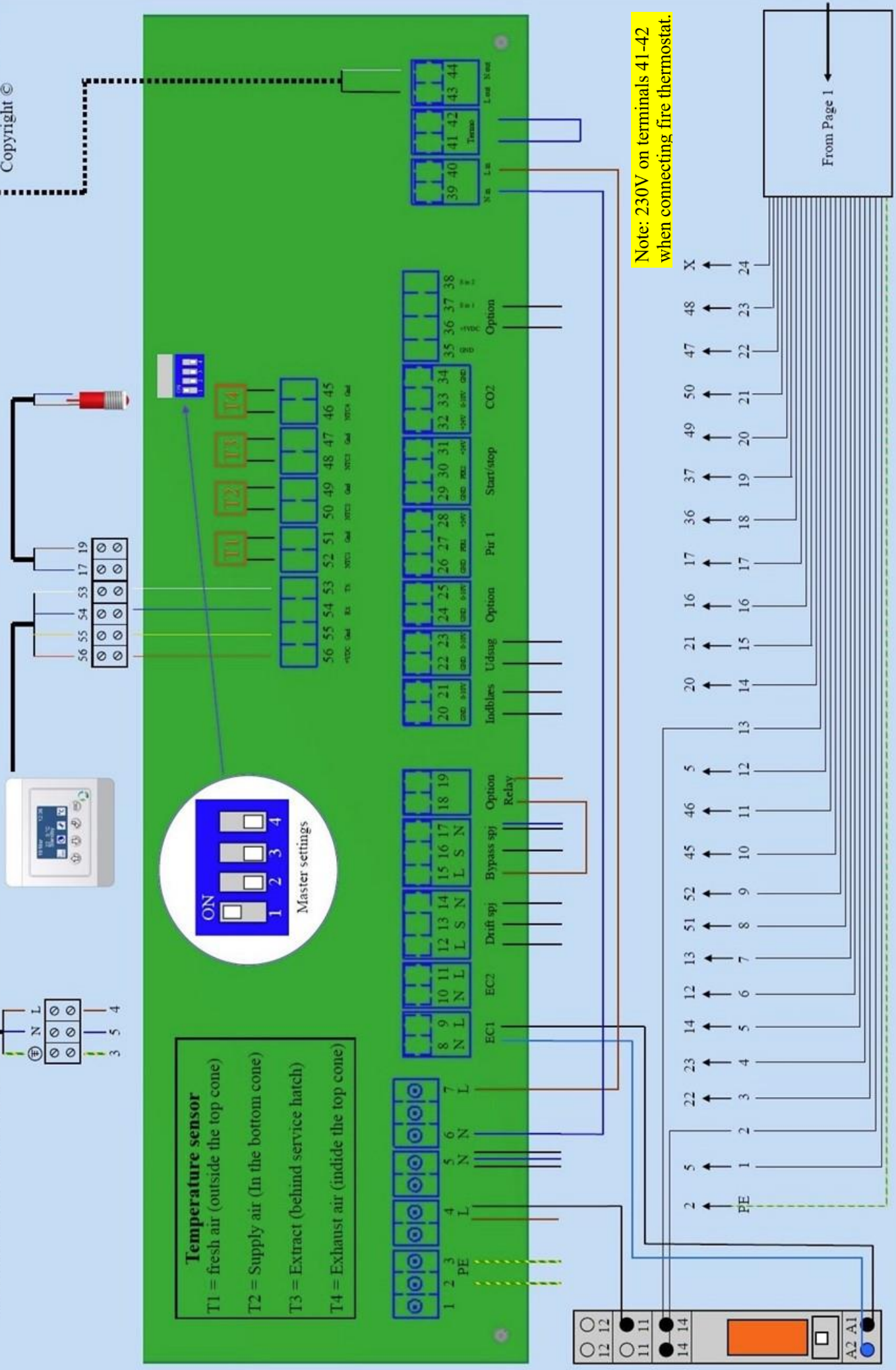


Supply 230 volt 50 Hz

or from Box for Electric heater page 3

Wiring diagram for Turbovex TX 3100A Mainboard

Dato: 2023.02.01  
diagram 2 of 4 Ver. 4.0  
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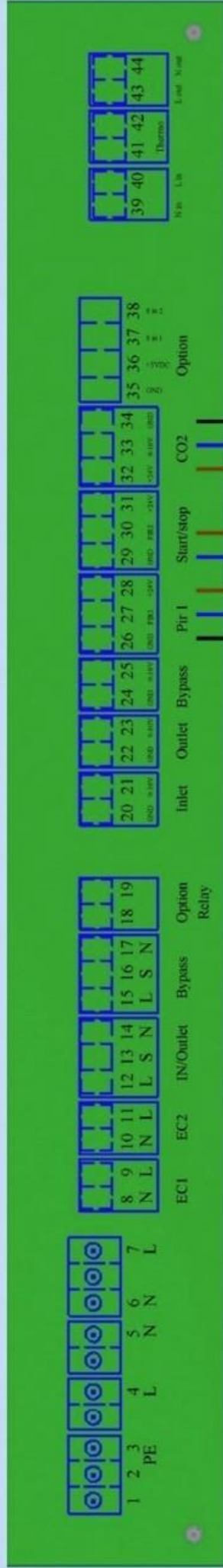


**Temperature sensor**  
 T1 = fresh air (outside the top cone)  
 T2 = Supply air (In the bottom cone)  
 T3 = Extract (behind service hatch)  
 T4 = Exhaust air (inside the top cone)



Note: 230V on terminals 41-42 when connecting fire thermostat.

From Page 1



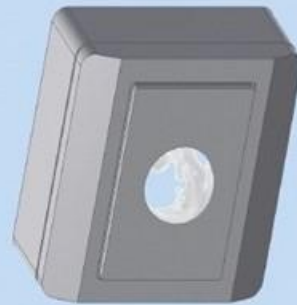
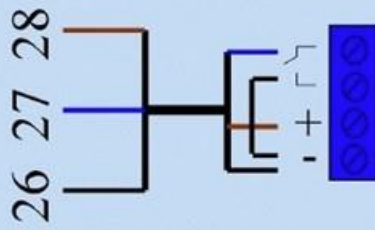
**PIR / Hygrostat**

**Setup and operation of sensor**

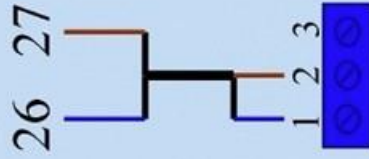
To operate with the sensor, system must be started as a PIR-operation

**Setup und Betrieb des Sensors**

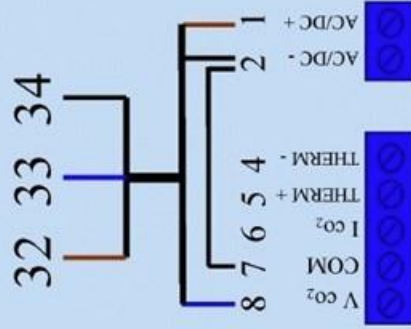
Um mit dem Sensor-System ausgeführt werden muss als PIR-Operation gestartet werden.



PIR



Hygrostat

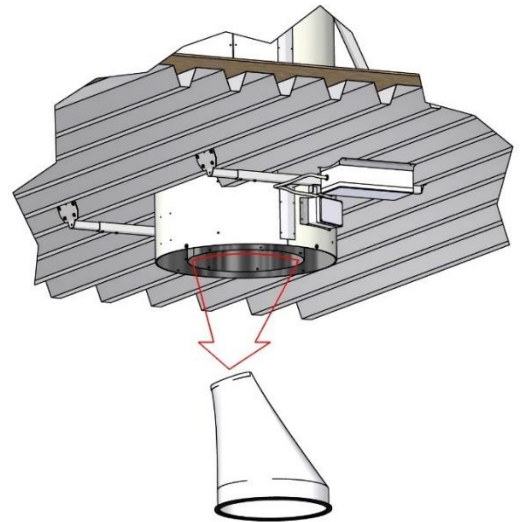


CO2

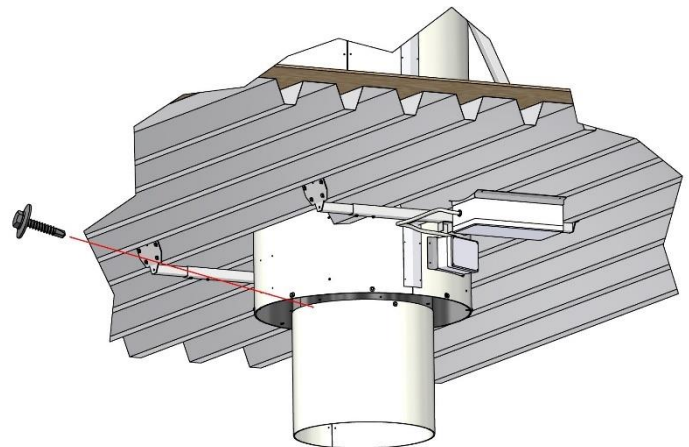
## 5.0 Accessories

### 5.1 Installation of bottom extension

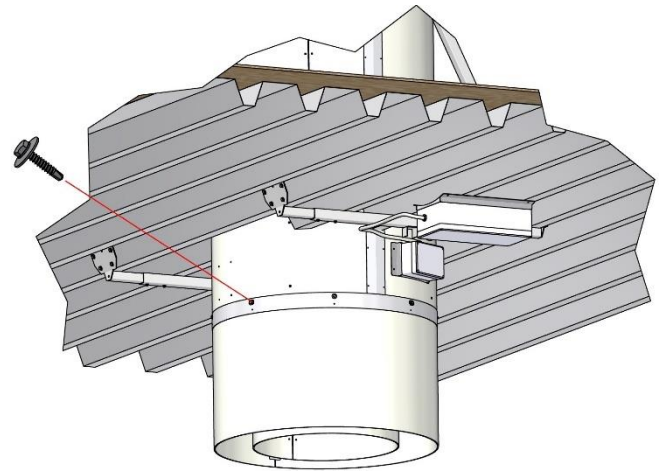
The bottom filter is removed



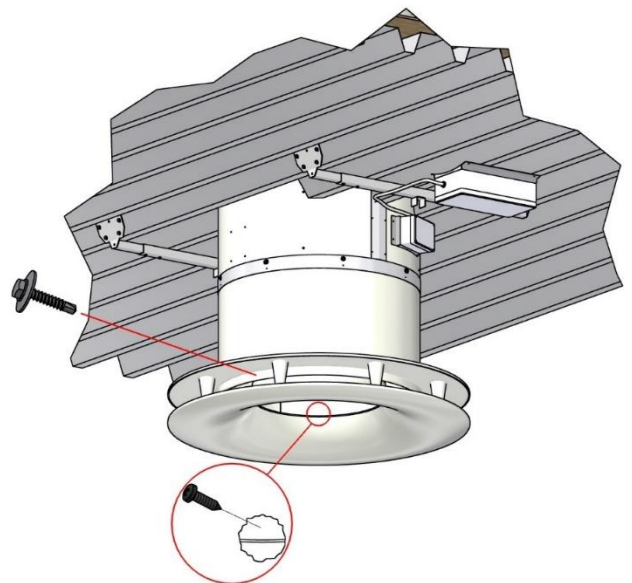
The inner tube of the bottom extension unit is placed in the inner tube of the unit and fixed in place using 7 Ø5,5 self-drilling screws.



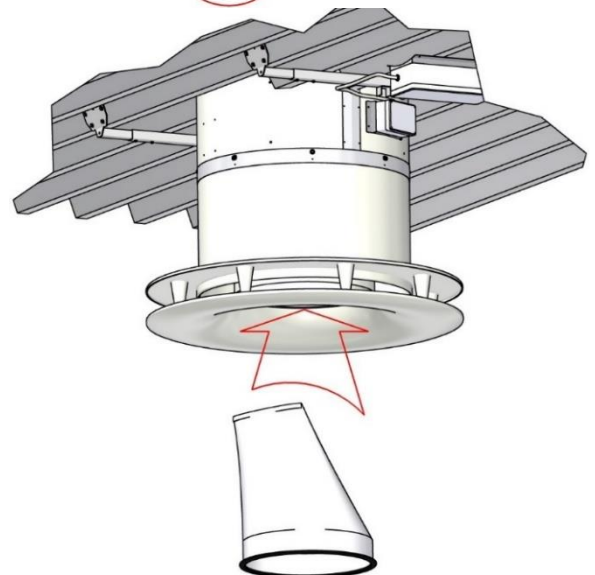
The outer tube of the bottom extension unit is placed over the outer tube of the unit and fixed in place using 10 Ø5,5 mm self-drilling screws.



The inlet ring is installed by pushing it over the 2 tubes in the bottom extension unit. The inlet ring is fastened from the inside tube with the 7 included chipboard screws and from the outside with the 4 included self-drilling gasket screws.

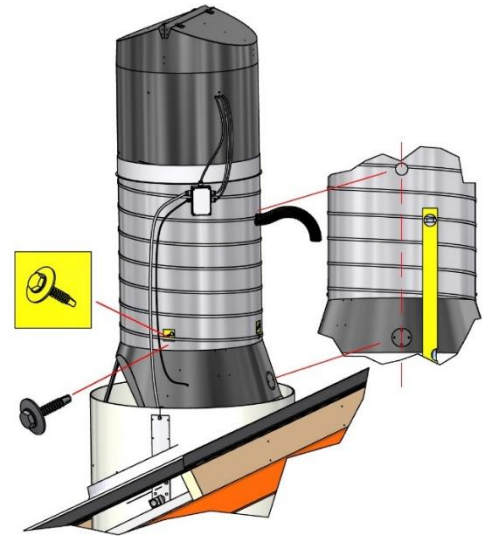


The bottom filter is placed back in the unit.



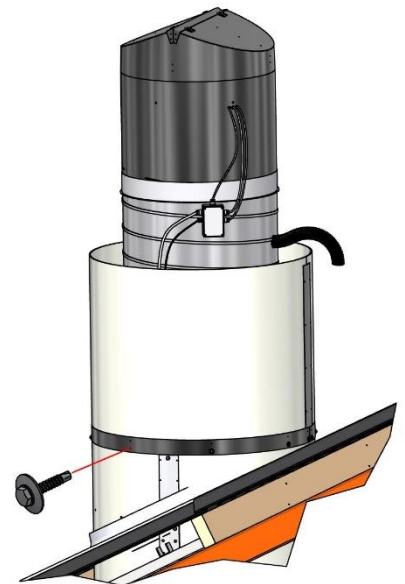
## 5.2 Installation of top extension

The inner part of the top extension unit, consisting of damper console with attached spiro tube is installed; the spiro tube is placed over the metal collar on the unit. The spiro tube is situated so that the hole for the drain hose is vertically aligned with the round plate on the unit as shown on the illustration. The spiro tube is fixed on place using 4 included self-drilling screws.



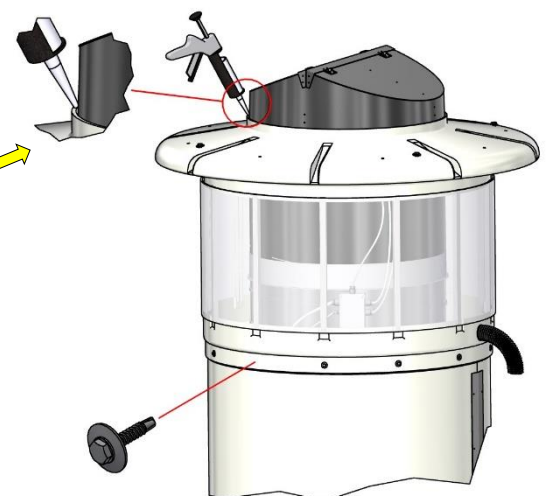
The wiring is installed according to the wiring diagrams in **4.0 Electrical wiring** diagr

The outer part of the top extension unit is placed on the plastic cover of the unit and is fixed in place using 10 self-drilling screws through the lower holes of the metal collar.



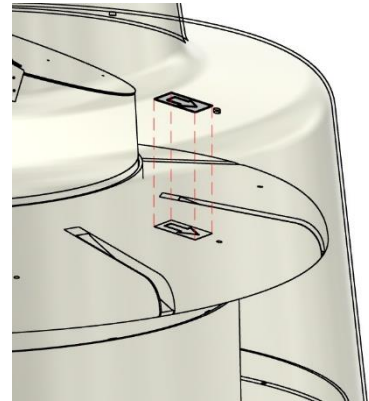
The filter holder is attached with the 12 included self-drilling screws. A silicone grout joint is laid all around the top against the unit as shown in the illustration.

Be attentive to this joint as it is extremely important for the general seal of the unit.

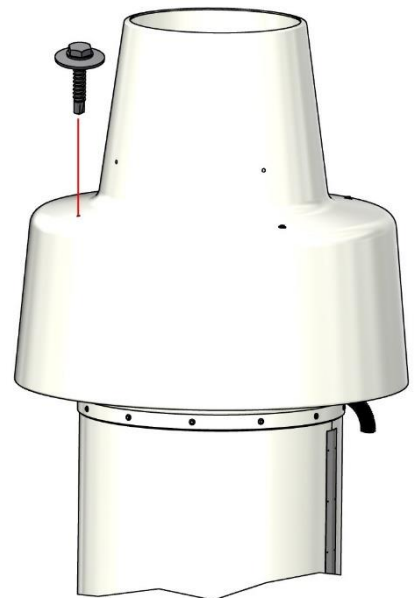


The top cone is installed by placing it on top of the filter holder.

Be attentive to the 2 arrow markings on the filter holder and the top cone. They must face the same direction

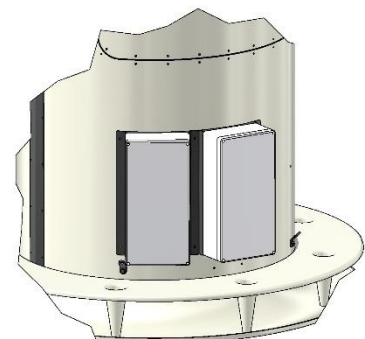


The top cone is attached to the filter holder with the included 4 M8x20 mm bolts and washers.



### 5.3 TX3100A with Electric heater

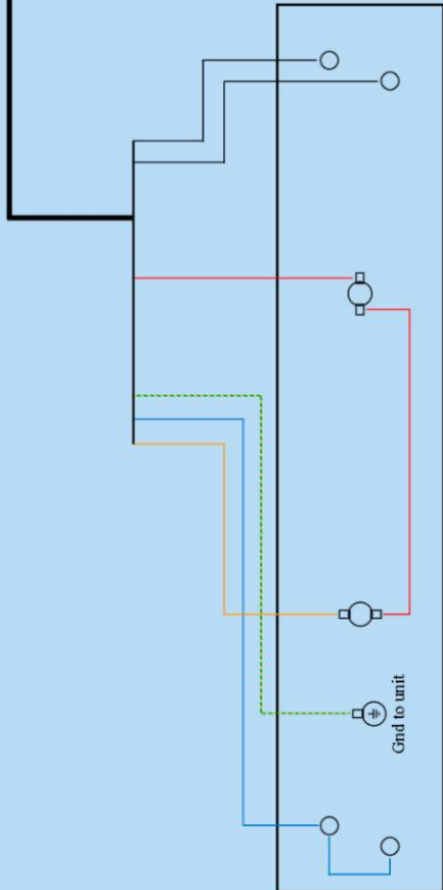
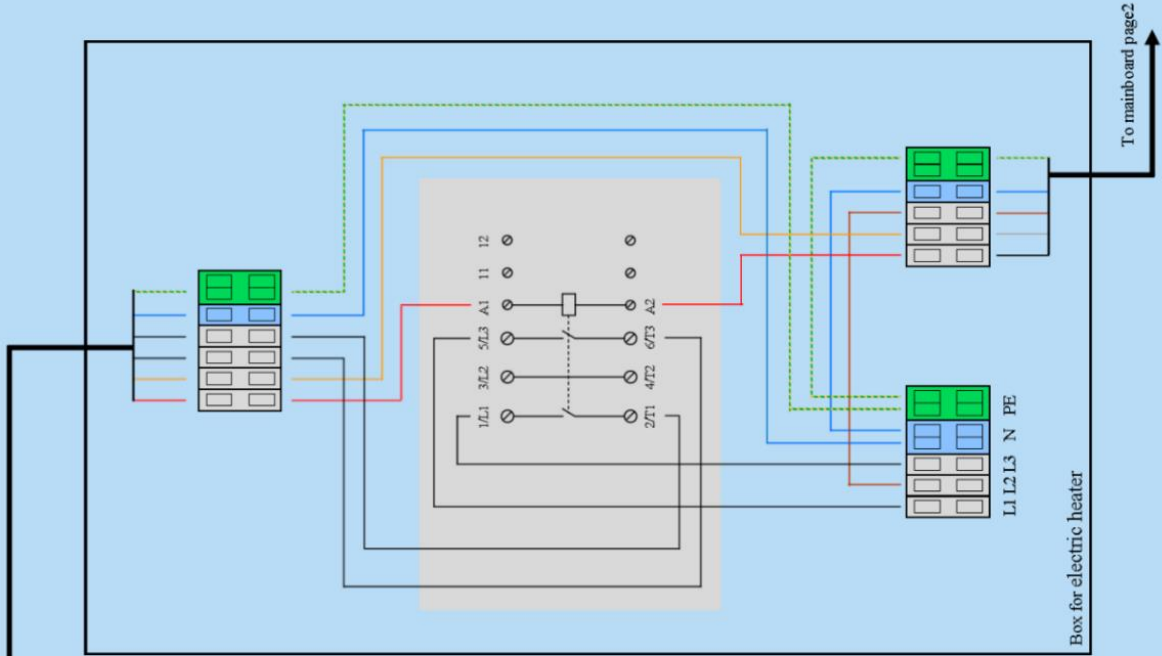
If TX3100A is delivered with an electric heater, there will be an additional electrical box installed on the unit.





Supply must be connected in the electrical box for the electric heater as shown in the electrical wiring diagram below:

Wiring diagram for Turbovex TX 3100A Electric heater  
 Dato: 2016.11.07  
 page 3 of 4 Ver. 1.0  
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Electric heater



Electric heater foto

## 6.0 Declaration of conformity

The Declaration of conformity can be found on our webpage:

[https://www.turbovex.dk/fileadmin/filer/Downloads\\_GB/overensstemmelseserklaering\\_UK.pdf](https://www.turbovex.dk/fileadmin/filer/Downloads_GB/overensstemmelseserklaering_UK.pdf)



